

SOUTH PRODUCTION NOTES

July 14, 2014
Midnight Shift

BASF EMPLOYEES
73 Last Recordable
378 Last Lost Time

Building 9 is regulated

Building 31: 2nd floor is regulated

Building 16 (Alumina Gel) is regulated

#1 MED / AI 5655:

The gear box on the Bonnet extruder has been replaced during shut down. We need to unlock the equipment, including the dryer. We will need to install the auger back in the extruder and dry run it to verify control of it from the CRT room. Ensure that the lithium nitrate has been hooked up. New pins have been made by maintenance.

Midnight shift:

Day shift:

Afternoon shift:

#1 RC / AI 5655:

Contractor has performed all of the work on the rollers and the tube of the calciner. Ensure all locks have been removed in preparation to start the calciner once given the ok.

Midnight shift:

Day shift:

Afternoon shift:

Exhaust to Trimer

#2 MED line/ Cu-0860:

Before re-starting this line we need to make sure that the issues with the feedscrew at the minor stations have been resolved. Engineer advised of issue. Coming off shut down ensure that all locks have been removed from the line and reinstall the auger and pins.

Midnight shift:

Day Shift:

Afternoon Shift:

#2 RC/ Cu-0860:

New discharge bag rack has been installed. PSSR to be held on Monday morning. Remove locks from #2 RC.

Midnight Shift:

Day shift:

Afternoon shift:

Exhaust to F1

#3 MED / D-0702:

We were having issues drawing powder from the powder room when we last left this story. There's no reason to believe that it was fixed. Let's make sure that we remove any locks from the line and install the auger and barrel (with new liner) back on.

Midnight Shift:

Day shift:

Afternoon Shift:

#3 RC / D-0702:

Ensure that the spiral elevator on #3 RC has been unlocked. A new pad was poured over shut down. Ensure after locks removed that we start the spiral and kick the pig a bit. Set up discharge for D-0702.

Midnight shift:

Day shift:

Afternoon Shift:

Exhaust to CTO

#4 RC / AI-5655:

No work was performed on #4RC during shut down so there shouldn't be any locks on it. Ensure that is the case and prepare calciner for continued run. Remember that we will be running two calciners with AI-5655 (#1 RC and #4RC).

Midnight Shift:

Day shift:

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

The old Roton blower is dead, long live the new Roton blower. There will be a PSSR on the new roton blower/vac-u-max system on Monday. We can start the calciner after making sure that all locks have been removed.

Midnight Shift:

Day shift:

Afternoon shift:

Exhaust to 5A DC

New Pfaudler / Cr-5655 SNAP:

Work was performed on the gear box and the hydraulic oil was replaced.

Ensure that all locks have been removed. We can start making batches after we establish that we have control from CRT room.

Midnight shift:

Day shift:

Afternoon Shift:

National Dryer / Cr 5655:

Building 16 will need to be regulated when we start feeding the national dryer.

Midnight Shift:

Day shift:

Afternoon Shift:

TANK 7 / AMT for D-1799 NAQ done:

Empty and rinsed.

Midnight shift:

Day shift:

Afternoon Shift:

Old Pfaudler D-1799 NAQ done:

Done. rinsed pfaudler, weigh tank and lines. Need resolution on the one bag from Lot 10 (SS1) from engineer - contaminated.

Midnight Shift:

Day Shift:

Afternoon Shift:

#6 RC / Clean for Spheres:

Will need to put screener back together and get the line set up before starting.

When starting back up, do not use burner #9 per Elliott.

Midnight shift: No activity.

Day Shift: No change.

Afternoon shift: All equipment is off.

Exhaust to Sly Scrubber

PK Blender / Hold for Pill Mix:

PK and building 9 cleaned. HOLD

Midnight Shift:

Day shift:

Afternoon shift:

Abbe Blender:

HOLD. Waiting on next run.

Midnight shift:

Day shift:

Tower 3 / Cu-0860:

Tower is empty and locked out.

Midnight Shift: No change.

Day shift: Done.

Afternoon shift:

Tower 6 /E-474:

Tower was washed down and load list was provided for the first load of E-474.

Work order is in to re-install shieves when available.

Midnight Shift:

Day shift: Load list was provided by Kristen. Can be loaded on second shift.

Afternoon shift: Loaded tower 6 with E-474. Started to lock out tower.

North Screener / Cu 0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.

Midnight shift: Continue.

Day shift: Continued on.

Afternoon Shift: Continue on.

South Screener / Cu-0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps .

Midnight shift: Continued/hoist repaired

Day shift: Continued.

Afternoon Shift: Continue on.

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.

Midnight shift: No activity

Day Shift: No change.

Afternoon shift: No activity.

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Setting up machine. A new work notification has been written to troubleshoot fuses blown out each time we engage the clutch – 934249468.

Powder for pills sometime after shut down

Midnight shift: No activity

Day Shift:

Afternoon shift: Repairs were completed.

TK #2 / V 2010:

Had issues loading saggars. Operators to use improved PPE (racal, papr). Bag was supported over cart frame, bag opened and material slowly entered cart with little/no dusting. Top saggars also not being loaded (keep in place, only empty).

Midnight shift:

Day Shift: Kiln completely shut down.

Afternoon shift: No

Miscellaneous:

Vertical dust collector – Ameriwave will be taking down clean side duct work and cleaning top of dust collector and duct (Wednesday / Thursday).

Maintenance is still working on roto-lock. Once all is done – bags can be re-installed.

Work Orders:

***Work notification written to have electrician look at #2664 Horne Machine –
Table error.**